



**ALPHA**  
PATTERNED CARPET  
*beautiful carpet begins with us*

## Specification for Print 36oz Cut Pile

Construction:	Cut Pile Base
Yarn Content:	Ultron Type 6.6 Nylon
Dye Method:	DigiChrome Injection 76 or 25.4 dpi
Gauge:	1/10th
Width:	12'0" (up to 15' - 76 dpi   up to 13'2" - 25.4 dpi)
Yarn Weight Tufted:	36 oz
Stitch Rate:	13 SPI
Primary Backing:	Woven Polypropylene
Secondary Backing:	Woven Polypropylene
Pile Heights:	.25
Total Thickness:	.375" approx.
Pattern Repeat:	TBD

### Performance

Flame Resistance:	Passes DOC FF-1-70
Static Control:	Less than 3.5 KV
Flooring Radiant Panel:	Class 1 (ASTM 648)
Smoke Density:	Less than .450 (ASTM E622)
Soil Resistance:	Commercial Anti-Soil Protection
Bleach Guard	By request

### Warranties

Wear:	10 Year Limited
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All specifications subject to normal manufacturing tolerances. Alpha Patterned Carpet flooring products are to be installed in full accordance with Alpha's installation instructions and standard trade practices. A program of regular cleaning and maintenance is vital for retaining a high appearance level.